

Date: Tuesday, 8/8/2006 8:41:02 AM  
 User: Chantal Lavoie

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BASKET RIB
Job Number	: 28095		
Estimate Number	: 10404		
P.O. Number	: N/A	Part Number	: D31663
This Issue	: 8/8/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3166 REV A1
First Issue	: N/A	Project Number	: N/A
Previous Run	: 27327	Drawing Revision	: A1
		Material	: N/A
Written By	:	Due Date	: 8/15/2006
Checked & Approved By	:	Qty:	11 Um: Each
Comment	: Est. A 02.08.23 New issue KJ		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TS0750W065	304 SQ Tube.75x.75x.065W
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Comment: Qty.: 10.5000 f(s)/Unit Total : 115.5000 f(s)  
 Material: 304/316 SS tube 0.063" wall  
 (M304TS0750W065)  
 batch M101359

MA 06/08/08 (10)

2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
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Comment: LANDING GEAR RESOURCE 1  
 Cut 3/4" x 3/4" square tubing 120.00" long.

MA 06/08/08 (10)

3.0	BENDING	BENDING MACHINE
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Comment: BENDING MACHINE  
 Form D3166-3 Basket Hoop as per Dwg D3166 using Bending program 350 BASL, and Folio FT005

Pm 06-08-9 (10)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK  
 Inspect Basket Hoop dimensions with template D3166-3-T1 (DT8303)

MA 06/08/10 (11)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: LG

Pm 06-08-9 (10)

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET RIB

Job Number: 28095

Part Number: D31663

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



(11)

Comment: DOCUMENT CONTROL

Inspection Level 21

2006/08/11

Job Completion

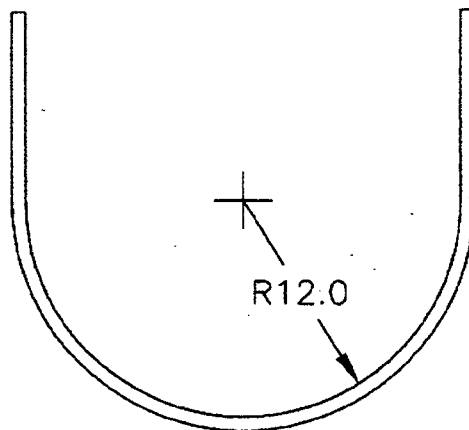


U 2008.11



DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3166	REV. A SHEET 1 OF 1
DATE 02.07.10		TITLE BASKET HOOP	SCALE NTS
A	02.07.10	NEW ISSUE	
A1	04.04.08	38+/-1 WAS 36.0	

RELEASED  
02.08.06

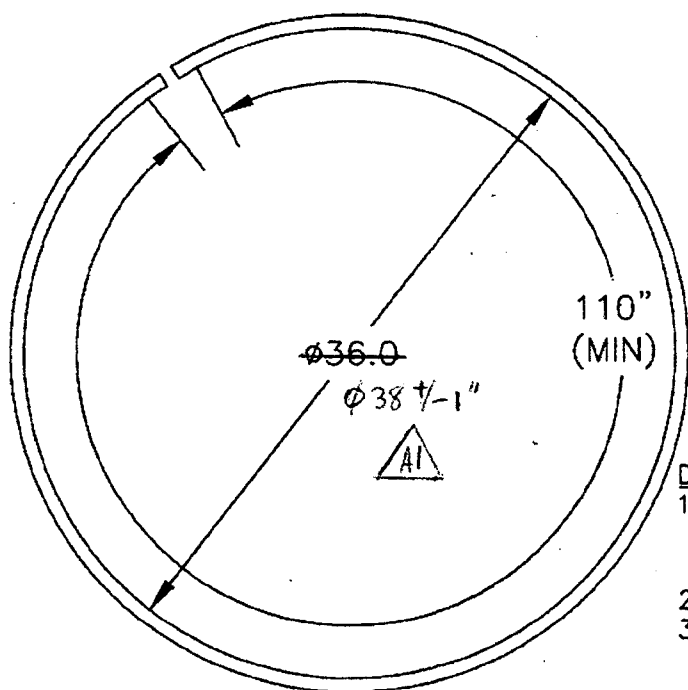


10.6 (REF, NEED 8.0 MIN)

**D3166-1 BASKET HOOP**

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 60.00" LONG (REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

**REFERENCE ONLY**



**D3166-3 BASKET HOOP**

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 120.00" LONG (REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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